#### 88785 FoodTankers AB Stand alone

Assessor Location Country

# Assessment Information and Scope 0.1 Assessment Information

#### 0.1.1 Assessed Company

FoodTankers AB KARLSHAMN Sweden
Sweden
SE-374 93
Västra Kajen
+46 454 37575
www.foodtankers.com

Please obtain from the Assessed Company 3 persons (with the correct email addresses) who will get access to the report

1. Contact Person	
Name	Mac Belsö
Email	mac.belso@foodtankers.com
2. Contact Person	
Name	Johan Evertsson
Email	johan.evertsson@foodtankers.co m
3. Contact Person	
Name	Johan Evertsson
Email	johan.evertsson@foodtankers.co m
Headquarter's Name	FoodTankers AB
Headquarter's Address	Knutsbergsvägen 1
Type of company	Stand alone
For headquarter, name subsidiaries	(not answerable)
For subsidiary, indicate the number of the report of the headquarter	(not answerable)
Company Membership: ECTA - FECC - CBA - Febetra - ANLIC - EFTCO	EFTCO/SNTCA
Total number of employees for all assessed activities	10-50

#### 0.1.2 Assessor

ead Assessor		
Name	Madsen, N.	
Assessment Agency	Niels Madsen	
Address	Vejstruprødvej 31-33 DK-6093 Sjølund	
Country	Denmark	
Phone	+45 40199900	
Mobile Phone	+45 4019 9900	

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#### 0.1.2 Assessor

Email	nm@nmcb.dk
Other Assessors	
Name(s)	
-	
	L
Observers	
1. Name	
	LI
Company	
[]	LI
2. Name	
	LI
Company	

0.1.3 Activities Assessed	Yes No
Road transport	
Tank cleaning	
Intermodal terminal	
Warehouse Activities	
Chemical distribution	
Rail transport	

0.1.4 Assessment	Yes No
First assessment	
Re-assessment	
1. Report number	83066
2. Report number	
3. Report number	

#### 0.1.5 Assessment dates and duration

Assessment dates and duration

	adsen, N.	Made	Assessor	88785	PROPRIETARY Report Number
	ARLSHAMN		Location	FoodTankers AB	Company Name
	veden		Country	Stand alone	Company Type
				es and duration	0.1.5 Assessment da
mber of days)	Duration (number	te(dd-mm-yyyy) Du			
	1	-10-2020 1	(first date)	Core assessn	
	1	-10-2020 1	ent 1 ( first date)	Specific asse	
			ent 2 ( first date)	Specific asse	
			essment	Previous Core	
			assessment 1	Previous Spec	
			assessment 2	Previous Spec	
					Remote Assessment
		Y	Partial/Full Remote Assessment		
08-10-2020		Remote assessment date		Remote assessment da	
	0	Yes No		0.1.6 Scope of assessment - Core Activity	
			Core activity is included in this assessment		
	×	×	Core activity is covered by other assessment		
	rable)	(not answerab	Assessment Date		Assessment Date
	rable)	(not answerab	Report Number		
	rable)	(not answerab		npany profile	Assessment Date Report Number 0.2 Assessed col

## 0.2.1 Key Contacts

Key Contacts

	Name	Location
General Manager	Tomas Petterson	Karlshamn
Operations Manager	Mac Belsö	Karlshamn
Quality Assurance Manager	Johan Evertsson	Karlshamn
Safety & Health Manager	Sara Nilsson	Karlshamn
Environmental Manager	Johan Evertsson	Karlshamn
Dangerous Goods & Safety Advisor	Tomas Svärd	Kalmar
	Number Certificate DGSA	Valid Until
	540114-3010	01-01-202
Security Advisor		

Yes

No

# 0.2.2 Systems Certifications

System Certifications

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Yes

No

X

0

# 0.2.2 Systems Certifications

	Accredited Certification Body	Scope	Registration Number	Expiry Date ( dd-mm- yyyy )
Quality (ISO 9001, etc)				
Environment (ISO 14001, etc)	DNV GL	Domestic and international logistics for liquid unpacked food stuff, focused on transportation in road tankers and tank containers. Transport of liquid gas in road tankers. Internal cleaning of tank transport equipment, maintenance and outside washing of heavy vehicles. Training of professional drivers in the transport sector.	2000-SKM- AE-386	31-12-2021
Occupational Health and Safety (OHAS 18001, etc)				
Business ethics or other CRS system (SA 8000, etc)				
Energy (ISO 50001, etc)	Dekra		181216134/1	20-08-2021
Does your compa	any publish a Cor	porate Social Responsibility Report?		

Percentage of disabled workers out of total workforce (year n-1)

0.2.3 Responsible CareYesNoIs the company a member of an approved Responsible Care Programme?Image: Care Programme?Image: Care Programme?If yes, which?(not answerable)For Other, specify(not answerable)

0.2.4 Infrastructure	Yes No
Office building	
Parking of empty vehicles/tanks/containers	
Parking of loaded vehicles/tanks/containers	
Toilets for own employees	
Toilets for visiting operators/drivers	
Showers for own employees	
Showers for visiting operators/drivers	
Canteen present for visiting operators/drivers	
Temporary storage of packaged products	

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0.2.4 Infrastructure			Yes	No	
Fuel storage and refuelling	ng			×	
Waste storage/treatmen	t		$\checkmark$		
Railway connection				×	
Waterway connection			$\checkmark$		

#### 0.2.5 Incident Response

Full container handling

Description of onsite incident response team and equipment	Karlshamm Redningstjänst
Description of the local fire brigade (manpower, equipment, response time)	Fully equipped firebrigade Max 5 min. responsetime
0.2.6 Emergency Equipment	
Description of emergency equipment that can be used for off-site emergencies.	fire extinguisher fire blanket
0.2.7 Valid Operating Licence	Yes No
Number	555-3325-2010
Scope	Spillwatten
Validity until	n/A
Are all activities within the scope of the assessment mentioned in the operating license?	
If not 'Yes' please specify	(not answerable)
0.4 Tank cleaning	
0.4.1 Sub activities	Yes No
Maintenance workshop	
Transfer (intermodal) terminal	
Fixed storage tanks present	
Tankcontainer heating	
Tank and/or trailer repair	
Empty container handling	×

0.4.2 Type of operators	Yes No
Own company operators	
Number of own company operators	12

X

oprietary eport Number ompany Name ompany Type	88785 FoodTankers AB Stand alone	Assessor Location Country		Madsen, N. KARLSHAMN Sweden
.4.2 Type of operato	rs		Yes	No
Temporary operators			$\checkmark$	
Average of Temporary of	operators		3	
Number of office emplo	oyees		1	
Number of employees			16	
.4.3 Cleaning infrast	ructure		Yes	No
Separate cleaning bays	food		$\checkmark$	
Number of separate cle	aning bays food		1	
Separate cleaning bays	chemicals		$\checkmark$	
Number of separate cle	aning bays chemicals		1	
Spinners			7	
Steam boilers			1	
Pressure			6	
Cleaning water tempera	ature range		72-85	
Dryers			16	
Pressure pumps			1	
Pressure range				
Tank heating of loaded	tanks		$\checkmark$	
Steam - pressure			4	
Hot water - temperature	2			
Electrical			2	
Provision of Nitrogen				×
De-gassing				×
Periodic testing				×
Vapour Control Systems	S			×
Effluent treatment syste	em			×
Type of effluent treatem	nent		(not an	swerable)
Other Site Activities			·	
.4.4 Type and number	er of cleanings		0.400	1 10 000 /
Roadtankers				1 - 10.000/year
Tankcontainers			R: 10,1	- 1000 / year
Railtankcars (RTC's)				

## 0.4.4 Type and number of cleanings

IBC's	L	
Other	1	
Specify	L	1
0.4.5 Products	Yes	No
Are recepients empty from dangerous goods cleaned?	$\checkmark$	
% dangerous goods	1	
Class 1 : Explosive substances and articles		×
Class 2 : Gases		×
Class 3 : Flammable liquids		X
Class 4.1. : Flammable solids, self-reactive substances, polymerizing substances and solid desensitised explosives		×
Class 4.2. : Substances liable to spontaneous combustion		×
Class 4.3. : Substances which in contact with water, emit flammable gases		×
Class 5.1. : Oxidizing substances		×
Class 5.2. : Organic peroxides		×
Class 6.1.: Toxic substances		×
Class 6.2. : Infectious substances		×
Class 7 : Radioactive material		X
Class 8 : Corrosive substances	$\checkmark$	
Class 9 : Miscellaneous dangerous substances and articles		X
CMR : Category carcinogenic, mutagenic and reprotoxical		
Handling of food contact products	$\checkmark$	
Handling of food products	$\checkmark$	
Handling of feed products	$\checkmark$	
The company chooses to be assessed against the Food(contact) & Feed chapter	$\checkmark$	
Allergen free business		×
0.4.6 Type of cleaning document	Yes	No
EFTCO Cleaning Document	$\checkmark$	

Other Cleaning Document (please, specify which is used)

(not answerable)

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<b>Core Question</b>	naire			

## 1. Management System and Responsibility

#### 1.1. Management Responsibility

Yes No NA **Company Policies** Does the company have a current written policy reflecting management's active commitment to: C 1.1.1.1a. - Safety & Health, ||Environment, Quality/customers requirements, ||Security, || Behaviour Based Safety, || Prohibition of drugs and Alcohol, || Training development, || Non conformance reporting? Foodtankers AB are ISO 14001, ISO 22000, ISO 50001 and GMP+ B4 Certified. Comment: C 1.1.1.1b. - Corporate Social Responsibility (CSR) requirements? Comment: http://foodtankers.com/en/om-foretaget/csr-code-of-conduct/ + http://foodtankers.com/wp-content/ uploads/2020/05/Foodtankers-sustainability-Report-2019.pdf C 1.1.1.2. Are senior managers sufficiently visible and engaged in carrying forward the SHEQ&Sec message? Comment: Foodtankers AB are ISO 14001. ISO 22000. ISO 50001 and GMP+ B4 Certified. C 1.1.1.3. Does the line management interact and constructively encourage employees to be actively engaged in SHEQ&Sec performance improvement? Foodtankers AB are ISO 14001, ISO 22000, ISO 50001 and B4-certified. Comment: **Roles & Responsibilities** Is there an organization chart and associated job description defining each C 1.1.2.1. individual's role within the organization, including their responsibilities for SHEQ&Sec and CSR? Legislation and other requirements C 1.1.3.1. Is there proof available that the company stays abreast of all relevant legislation and legislative developments in the area of SHEQ&Sec and CSR and are persons formally designated or a source defined? Foodtankers AB are ISO 14001, ISO 22000, ISO 50001 and GMP+ B4 Certified. Comment: C 1.1.3.2. Is there a written procedure present which describes how legislative changes as detailed in the register of legal requirements are communicated and implemented in the company? C 1.1.3.3. Is a regular review made of the system for compliance with legal requirements? C 1.1.3.4. Does the Dangerous Goods Safety Advisor produce an annual report to Management on the Companies' activities in the transport of dangerous goods, in accordance with legal requirements and within six months after year end? Comment: No dangerous goods are transport or loaded

## 2. Risk management

#### 2.1. Risk assessment and mitigation measures NA Yes No

Is there a process to assess and document the Safety, Health, Environmental, Security risks and working conditions, related to all activities of the company, considering following aspects?

C 2.1.1a.	- start-up of new operations/activities (e.g. new products, new routes)?	
Comment:	Not fully implemented	
C 2.1.1b.	- change of operations/activities (e.g. new products, new routes)	

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2.1. Risk asses	ssment and mitigation measures		Yes	No	NA
Comment:	Not fully implemented				
C 2.1.1c.	- periodic review of risks on current act	ivities?		×	
Comment:	Not fully implemented				
C 2.1.2.	Are measures taken to control/mitigate	e all identified risks?	$\checkmark$		
Comment:	Foodtankers AB are ISO 14001, ISO 220	00, ISO 50001 and GMP+ B4 Certi	fied.		
2.2. Safety			Yes	No	NA
Personal Protect	tive Equipment (PPE)				
C 2.2.1.1.	Is there a written procedure defining wh circumstances?	nat PPE has to be used under wha	at 🗸		
C 2.2.1.2.	Is the PPE regularly checked (before us when required?	e and at set intervals) and replac	ed 🗸		
C 2.2.1.3.	Are instructions and training provided w precautions are needed and used?	vhen category III PPE or other spe	ecific		
2.3. Health			Yes	No	NA
C 2.3.1.	Are current Safety Data Sheets, availab all products transported and/or handle		s for	X	
2.4. Security			Yes	No	NA
C 2.4.1.	Is there a system to monitor entry, exit of all personnel and visitors through po		ireas 🗸		
C 2.4.2.	Is there a written procedure in place, re inspections, to identify breaches in the		•s?		
C 2.4.3.	Has a risk assessment been conducted minimum frequency, regarding data on and are measures taken to mitigate ide	customers, products and operati	ons	×	
C 2.4.4.	Is there an inventory of Information Teo confidential company data?	chnology assets containing		×	
C 2.4.5.	Is there a proactive maintenance prograinformation technology?	am on equipment handling		×	
C 2.4.6.	Has the company evaluated the risk of refugees) to company premises, trans facilities, storage areas or information	port equipment, tank cleaning		×	
C 2.4.7.	Is a system in place to ensure that com exchange on security issues is appropr		ation		
C 2.4.8.	Is a system in place to ensure that resp are defined?	onse to security threats and incid	dent 🗸		
2.5. Fair busine	ess practices		Yes	No	NA
C 2.5.1.	Has the company formalized the fair be	usiness practices?	$\checkmark$		
C 2.5.2.	Are there mechanisms in place to ensu anti-corruption and bribery policy? (incl		e 🗸		

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2.5. Fair bus	2.5. Fair business practices		No	NA
Comment:	http://foodtankers.com/en/om-foretaget/csr-code-of-conduct/			
C 2.5.3.	Are there mechanisms in place to ensure effective implementation of the anti-competitive practices policy?	$\checkmark$		
Comment:	http://foodtankers.com/en/om-foretaget/csr-code-of-conduct/ and http://foodtank uploads/2020/05/Foodtankers-sustainability-Report-2019.pdf	ers.com/wp-	content/	/
2.6. Environ	ment	Yes	No	NA
C 2.6.1.	Is the classification, storing, segregation, identification, protection and final destination of any generated waste, done according to legal regulations and only by legally approved waste management companies?	$\checkmark$		
C 2.6.2.	Has the company carried out a risk assessment taking into account the impact of company activities on soil and groundwater contamination?		×	
C 2.6.3.	Where plastic/flakes/powder are transported/handled in bulk or packaged forms, has the company signed up to "Operation Clean Sweep" or "Zero Pellet Loss" or similar programmes?			
Comment:	Foodtankers AB are not cleaning silotanks			
C 2.6.4.	Has the company asked the applicable subcontractors to sign the programmes mentioned in 2.6.3 where the company transports/handles plastic/flakes/powder?			
Comment:	Foodtankers AB are not cleaning silotanks			
Is there a prog installations?	gramme in place to measure and reduce pro rata the use of the following resou	rces in fixed	1	
0.2.6.50	alaatriaity			

C 2.6.5a.	- electricity	
C 2.6.5b.	- fuel	
Comment:	No fuel	
C 2.6.5c.	- water	
C 2.6.6.	Is a programme in place to measure and reduce pro rata the output of emissions?	
Comment:	Not fully implemented	
C 2.6.7.	Is a programme in place to measure and to reduce pro rata the waste generated by the company activities?	
<b>•</b> • • •		

# 3. Human Resources

3.1. Recruitm	ent	Yes	No	NA
C 3.1.1.	Is there a written recruitment procedure which takes into account relevant experience, competence and education for all employees, including temporary staff?	$\checkmark$		
C 3.1.2.	Have all operating personnel (drivers, operators, etc.) undergone a periodic medical examination where required by law or by the risk assessment of the job?	$\checkmark$		
Comment:	Every year			
C 3.1.3.	Is there a written grievance and disciplinary procedure?	$\checkmark$		
3.2. Training		Yes	No	NA

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3.2. Training			Yes	No	NA
C 3.2.1.	Is there a training programme in place for individual training plan and are records a been implemented? Is the training plan re	vailable that the training plan has	$\checkmark$		
Comment:	Foodtankers AB are ISO 14001, ISO 2200	0, ISO 50001 and GMP+ B4 Certified.			
Are the following	subjects being trained:				
C 3.2.2a.	- incident reporting, investigation and and	alysis?	$\checkmark$		
C 3.2.2b.	- dangerous goods handling		$\checkmark$		
C 3.2.2c.	- specific product or handling needs?		$\checkmark$		
C 3.2.2d.	- use of PPE (Personal Protective Equipn	nent)?	$\checkmark$		
C 3.2.2e.	- company emergency written procedure	s?	$\checkmark$		
C 3.2.2f.	- spill prevention and control?		$\checkmark$		
C 3.2.2g.	- Behaviour Based Safety (BBS) principle	s?		X	
Comment:	BBS is planned				
C 3.2.2h.	- security awareness proportionate to the business (Security of information should		$\checkmark$		
C 3.2.2i.	- risk Assessment and risk Management	?	$\checkmark$		
Comment:	Utbilding diskpersonal				
C 3.2.2j.	- communication skills?		$\checkmark$		
C 3.2.2k.	- all aspects related to prevention of brib	ery and corruption?	$\checkmark$		
Comment:	Trained in Code of Conduct				
C 3.2.2l.	- training in awareness of fatigue and tire	edness	$\checkmark$		
C 3.2.2m.	- company ethics policy / code of ethics?	2	$\checkmark$		
C 3.2.2n.	- training and Awareness about impact o the company transport/handle these pro				
Comment:	Foodtankers AB don`t clean silotanks				
C 3.2.3.	Is a first aid training programme defined implemented?	for identified persons and	$\checkmark$		
Comment:	Implemented				
C 3.2.4.	Are variances from the plan effectively for	bllowed up?	$\checkmark$		
C 3.2.5.	Is the effectiveness of the training check	ed for each employee?	$\checkmark$		
3.3. Behaviour	Based Safety (BBS)		Yes	No	NA
C 3.3.1.	Has a BBS implementation plan, or an es with targets, resourcing and timeline?	tablished programme, been set up		×	
Comment:	Not fully implemented				

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3.3. Behavio	our Based Safety (BBS)	Yes	No	NA
C 3.3.2.	Have the respective responsibilities of all personnel in the implementation of BBS been identified?		×	
3.4. Labour	Policy and human rights	Yes	No	NA
C 3.4.1.	Are specific mechanisms in place to ensure effective implementation of your company's Career Management and training policy?	$\checkmark$		
C 3.4.2.	Are specific mechanisms in place to ensure effective implementation of your company's non discrimination policy	$\checkmark$		
Comment:	Code of Conduct			
C 3.4.3.	Are specific mechanisms in place to ensure effective implementation of the company's policy about child labour?	$\checkmark$		
Comment:	Code of Conduct			
C 3.4.4.	Does the company ensure that no forced, bonded or involuntary prison labor is employed?		X	

# 4. On/Off Site Emergency Preparedness and Response

On/Off Site	Emergency Preparedness and Response	Yes	No	NA
C 4.1.	Is there a written plan for dealing with on-site and off-site emergencies and potential crises?	$\checkmark$		
Does this wri	tten plan contain the following information:			
C 4.2a.	- individual responsibilities?	$\checkmark$		
C 4.2b.	- arrangements for 24/7 hours coverage by trained responders?	$\checkmark$		
C 4.2c.	<ul> <li>a list of the different parties to be informed with their contact details (customers, authorities)?</li> </ul>	$\checkmark$		
C 4.2d.	<ul> <li>a written procedure for handling the information towards the neighbourhood, the press and other interested parties of serious accidents/ incidents that happened on site?</li> </ul>	$\checkmark$		
C 4.3.	Is the emergency equipment maintained, tested or checked on a regular basis?	$\checkmark$		
C 4.4.	Has there been a comprehensive test of the emergency plan for on-site <span class="underline">and off site</span> emergencies during the past 12 months?		×	
Comment:	No test			
C 4.5.	Is there a documented business continuity plan and does this plan contain the customer contacts to be informed?	$\checkmark$		
5. Perforr	mance Analysis and Management Review			
5.1. Non-co	nformance reporting, investigation, analysis and corrective action	Yes	No	NA
Is there a doo	cumented system in place for recording non-conformances regarding:			
C 5.1.1a.	- accidents & incidents?	$\checkmark$		

Comment:	Foodtankers AB are ISO 14001, ISO 22000, ISO 50001 and GMP+ B4 Certified.	$\mathbf{V}$	
C 5.1.1b.	- breaches of security and threats?	$\checkmark$	

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5.1. Non-confo	ormance reporting, investigation, anal	ysis and corrective action	Yes	No	NA
C 5.1.1c.	- unsafe behaviour & unsafe conditions?		$\checkmark$		
C 5.1.1d.	- regulatory compliance?			×	
Comment:	Foodtankers AB are ISO 14001, ISO 22000, IS	0 50001 and GMP+ B4 Certified.			
C 5.1.1e.	- product contamination?		$\checkmark$		
C 5.1.1f.	- product discrepancies and shortshipments	?	$\checkmark$		
C 5.1.1g.	- corruption & bribery		$\checkmark$		
Comment:	Foodtankers AB are ISO 14001, ISO 22000, IS	0 50001 and GMP+ B4 Certified. +	Code of Conduc	t	
C 5.1.1h.	- grievance and disciplinary findings?		$\checkmark$		
Comment:	Foodtankers AB are ISO 14001, ISO 22000, IS	0 50001 and GMP+ B4 Certified. +	- Code of Conduc	t	
C 5.1.2.	Is a detailed report on non-compliances prov management, containing immediate cause, r recommendations for corrective actions to p	oot cause and	$\checkmark$		
C 5.1.3.	After an incident/accident are the employees informed and if necessary trained with the air and the area of the second se		$\checkmark$		
C 5.1.4.	Is there a procedure in place to inform the cu conformances involving his shipments/prod		$\checkmark$		
Comment:	Foodtankers AB are ISO 14001, ISO 22000, IS	0 50001 and GMP+ B4 Certified. +	Code of Conduc	t	
C 5.1.5.	Is the DGSA involved after an incident where involved?	dangerous goods were	$\checkmark$		
5.2. SHEQ&See	c & CSR Objectives and Trend Analysi	S	Yes	No	NA
C 5.2.1.	Is there a process in place to monitor and an identify trends, to set objectives and is there achieve these objectives?		$\checkmark$		
Comment:	Foodtankers AB are ISO 14001, ISO 22000, IS	O 50001 and GMP+ B4 Certified.			
C 5.2.2.	Has the Safety, Health, Environment action p reviewed against the applicable Responsible			×	
C 5.2.3.	Does the company promote the principles of partners?	Responsible Care to logistic		×	
Comment:	Not implemented				
5.3. Internal A	udit		Yes	No	NA
Internal Audit					
C 5.3.1.	Is there a documented plan for internal audit SQAS and covering compliance with applical		$\checkmark$		
Comment:	Foodtankers AB are ISO 14001, ISO 22000, IS	0 50001 and GMP+ B4 Certified.			
C 5.3.2.	For non-conformances identified in the audit and are corrective actions taken?	s, are action plans developed	$\checkmark$		
C 5.3.3.	Do those carrying out auditing have training and evaluation techniques?	and/or competence in auditing	$\checkmark$		
C 5.3.4.	Are safety walk abouts carried out and docu managers on a periodical basis?	mented by appropriate	$\checkmark$	Page	e 13 / 30

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#### 5.4. Management Review Meetings

Yes No NA

Is a formal management review meeting held at least once a year to review the management system that includes, as minimum, the following inputs?

minimum, me		
C 5.4.1a.	- the status of actions of previous Management review meetings	
C 5.4.1b.	- the DGSA Annual report (if applicable)	
Comment:	No transport or loading of DGR in the Cleaning Station	
C 5.4.1c.	- the performance of subcontractors	
C 5.4.1d.	- the effectiveness of the training programme	
C 5.4.1e.	- the audit results	
C 5.4.1f.	- the monitoring of trends of SHEQ, Sec &CSR KPIs, BBS KPIs and Responsible Care KPIs (if applicable)	
C 5.4.1g.	- the extent of which SHEQ, Sec &CSR objectives have been met	
C 5.4.1h.	<ul> <li>the effectiveness of the programmes about resources consumption optimization required by question 2.6.5</li> </ul>	
C 5.4.1i.	- the effectiveness of the programmes about emission reduction required by questions 2.6.6	
C 5.4.1j.	- the effectiveness of the programme about waste reduction required by question 2.6.7	
C 5.4.1k.	- the outcome of the last SQAS assessment (if applicable)	
C 5.4.1I.	- the outcome of the emergency response drills	
C 5.4.1m.	- recommendation(s) for improvements	
C 5.4.2.	Did the senior management consider the recommendations of 5.4.1. and define an improvement action plan with allocated actions and due dates?	
C 5.4.3.	Does senior management monitor progress versus targets on SHEQ&Sec & CSR matters at relevant management meetings?	
C 5.4.4.	Is there evidence that learning points from SHEQ&Sec issues are shared with the workforce?	

# Tank Cleaning 6. Equipment and installations

#### 6.1. Equipment and installation Specification Yes No NA Design and Specification TC 6.1.1.1. Is there a written specification for the purchase of critical equipment and installations in conformity with all relevant legislation? TC 6.1.1.2. Is the critical equipment and installations equipment checked against specification before use? TC 6.1.1.3. Does the cleaning station follow up technical developments in the sector with the purpose to increase the reliability of installations and reduce the consumption of cleaning agents, water, use of solvents and energy? TC 6.1.1.4. Is there a process for proposing, approving, implementing and evaluating the effectiveness of design changes?

Report Number Company Name Company Type	88785 FoodTankers AB Stand alone	Assessor Location Country	Madsen, N. KARLSHAMN Sweden		
6.2. Maintenar	nce & inspection		Yes	No	NA
Preventive main	tenance				
TC 6.2.1.1.	Is there an up-to-date written procedur maintenance?	e/programme for preventive	$\checkmark$		
Does this prever	tive maintenance programme includ	e?			
TC 6.2.1.2a.	- steam boilers?				
Comment:	No steamboiler				
TC 6.2.1.2b.	- heating equipment?		$\checkmark$		
TC 6.2.1.2c.	- pressure vessels?	$\checkmark$			
TC 6.2.1.2d.	- compressors?				
TC 6.2.1.2e.	- process tanks?		$\checkmark$		
TC 6.2.1.2f.	- waste basins or tanks?		$\checkmark$		
TC 6.2.1.2g.	- IBCs used as process vessels?		$\checkmark$		
TC 6.2.1.2h.	- pumps?		$\checkmark$		
TC 6.2.1.2i.	- pipe work?		$\checkmark$		
TC 6.2.1.2j.	- hoses?		$\checkmark$		
TC 6.2.1.2k.	- cleaning heads?		$\checkmark$		
TC 6.2.1.2l.	- cleaning gantries and ancillary equipr	nent?	$\checkmark$		
TC 6.2.1.2m.	- effluent treatment system?				-
Comment:	Effluent treatment system is managed i	by AAK			
TC 6.2.1.2n.	- waste vapour treatment system?				
Comment:	No Waste vapour system is installed				
TC 6.2.1.2o.	- earthing points?		$\checkmark$		
Comment:	Installed				
TC 6.2.1.2p.	- electrical installation, including all ear	thing points?	$\checkmark$		
TC 6.2.1.2q.	- emergency equipment?		$\checkmark$		
TC 6.2.1.2r.	- Earthing of lightning strike installation	1?			
Comment:	No strike installation				
TC 6.2.1.2s.	- relief valves?		$\checkmark$		
TC 6.2.1.2t.	- couplings?		$\checkmark$		
TC 6.2.1.2u.	- gaskets/seals?		$\checkmark$		

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6.2. Maintenar	nce & inspe	ection		Yes	No	NA
TC 6.2.1.2v.	- gauges?			$\checkmark$		
TC 6.2.1.2w.	- breathing	apparatus?			X	
TC 6.2.1.2x.	- reliability a	and adequacy of the fire wa	ter supply?	<ul> <li>✓</li> </ul>		
TC 6.2.1.2y.	- fall protec	tion equipment?			X	
Comment:	New fall pro	tection are ordered				
TC 6.2.1.2z.	- Sewer/ dra	ain systems		$\checkmark$		
TC 6.2.1.2za.	- Liquid tigh	t floors			X	
TC 6.2.1.2zb.	- Handling e equipment)		andling of tank, FLT, hoisting	$\checkmark$		
TC 6.2.1.3.	waste and		check the condition of the premise cleaning agents and cleaning le.	es, 🗸		
TC 6.2.1.4.	Are defects reported in		elating to plant and equipment	$\checkmark$		
TC 6.2.1.5.	Are hazardo	ous conditions (and defects	acted upon immediately?	$\checkmark$		
TC 6.2.1.6.	Are all prev	entive maintenance reports	with follow-up actions document	ed?		
TC 6.2.1.7.	Is there a sy	ystem to monitor overdue p	reventive maintenance?		X	
Regulatory inspe	ections					
Is there docume	ntary evider	ice that regulatory inspec	tions have taken place for:			
TC 6.2.2.1a.	- steam boi	lers?				
Comment:	No steam b	oiler				
TC 6.2.2.1b.	- pressure v	essels?		$\checkmark$		
TC 6.2.2.1c.	- electrical i	nstallation?			X	
TC 6.2.2.1d.	- fall protec	tion equipment?			×	
Comment:	New fall pro	tection is ordered				
TC 6.2.2.1e.	- other equi	pment subject to regulatory	requirements?	$\checkmark$		
Comment:	Ports and L	aiders etc. are checked				
Identification and	d Calibratio	n of Measuring Equipmer	nt			
Is measuring equ	uipment cle	arly identified and calibra	ted, including:			
TC 6.2.3.1a.	- oxygen me	eters?		$\checkmark$		
TC 6.2.3.1b.	- flammable	e gas detectors?				
Comment:	Foodtanker	s don`t have this equipment				
TC 6.2.3.1c.	- instrumen	ts for measuring concentra	tions of toxic gases and vapours?			

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Company Name	FoodTankers AB	Location	KARLSHAMN
Company Type	Stand alone	Country	Sweden

6.2. Mainter	nance & inspection	Yes	No	NA
Comment:	Foodtankers don`t have this equipment			
TC 6.2.3.1d.	- temperature gauges for critical operations?			_
Comment:	No critical gauges			
TC 6.2.3.1e.	- effluent monitoring apparatus (flow meter, analyser, sampler, pH, temp)?			_
Comment:	NO flowmeter etc			
TC 6.2.3.1f.	- pressure gauge used for pressure test?			_
Comment:	Foodtankers don`t have this equipment			
TC 6.2.3.2.	Are calibration procedures documented and records maintained?	$\checkmark$		
6.3 Electrica	I Installations	Yes	No	NA
TC 6.3.1.	Is the electrical system suitably rated?	$\checkmark$		

TC 6.3.2.	Has the cleaning installation been ATEX assessed and are the resultant zones clearly identified on a site plan, implemented and communicated to all relevant personnel?	
Comment:	ATEX Assessment is missing	

# 7. BBS Results, Analysis and Monitoring

BBS Resul	s, Analysis and Monitoring	Yes	No	NA
TC 7.1. Are individual results from the BBS training communicated to the cleaning operators, preventive actions agreed, recorded and implemented?			×	
		N · 1 · · · · · · · · · · · · · · · · ·		

Are the following individual or group key performance indicators (including KPIs to be informed) identified and measured:

Incident / accide	ents statistics?	
TC 7.2.1a.	- Number of days lost due to personal injuries?	×
TC 7.2.1b.	- Lost Time Injury Rate?	×
TC 7.2.1c.	- Severity Rate?	×
Training?		
TC 7.2.2a.	- Average days of training per year?	×
Operational KPI	s:	
TC 7.2.3a.	- Average water consumption / cleaning?	×
TC 7.2.3b.	- Average pass through time of a cleaning?	×
TC 7.2.3c.	- Percentage of rejected cleanings after internal inspection?	×
TC 7.2.3d.	- Percentage of cleanings rejected by customers?	×
TC 7.2.3e.	- Cost of damage to cleaning equipment?	×

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Company Type	Stand alone	Country	Sweden

**BBS Results, Analysis and Monitoring** No NA Yes TC 7.2.3f. - Cost of damage to customer equipment? X TC 7.3. Are the overall results and trends on above indicators analysed and are х causes identified? TC 7.4. Are these results, the structural trends and issues reported and discussed  $\checkmark$ with the cleaning operators at regular intervals? Comment: Meetings every month TC 7.5. Are the results and learning from BBS reflected in the refresher X programmes?

# 8. Security

Security		Yes	No	NA
TC 8.1.	Is the site properly secured with fences and gates or supervised barriers, well lit and not accessible to the general public?	$\checkmark$		
TC 8.2.	Is there a system to monitor entry of vehicles on site?	$\checkmark$		
TC 8.3.	Does the company implement measures to ensure the security of the stored products?	$\checkmark$		

# 9. Site Operating Procedures and Customer Interface

9.1. Site Oper	ating Procedures	Yes	No	NA
Operating instru	uctions			
TC 9.1.1.1.	Does the site have all the required operating permits in line with the activities carried out at the site?	$\checkmark$		
Comment:	555-3325-2010 covered wastewater			
Are there up-to-	date written procedures/instructions at the facility for following operations:			
TC 9.1.1.2a.	- initial product inquiry?	$\checkmark$		
Comment:	Foodtankers has a very good "diskmanual"			
TC 9.1.1.2b.	- order acceptance?	$\checkmark$		
TC 9.1.1.2c.	- exposing personnel to the risk of hazardous substances?		×	
TC 9.1.1.2d.	- exposing personnel to the risk of nitrogen?		X	
TC 9.1.1.2e.	- exposing personnel to risk of depressurising tanks?		X	
TC 9.1.1.2f.	- exposing personnel to risk of high pressure equipment used for cleaning?		X	
TC 9.1.1.2g.	- fall protection for operations on top of tankers and on the installation (without use of the truck's own features)?		×	
Comment:	Not documented			
TC 9.1.1.2h.	<ul> <li>clean-up and disposal of chemical spillages and absorbent materials used for the spillage?</li> </ul>	$\checkmark$		
TC 9.1.1.2i.	- precautions to avoid contamination?	$\checkmark$		
TC 9.1.1.2j.	<ul> <li>use, content and completion of the Cleaning Document according to the guidelines?</li> </ul>	$\checkmark$		

9.1. Site Ope	erating Procedures	Yes	No	NA
TC 9.1.1.2k.	<ul> <li>definition of cleanliness criteria and determination of the appropriate cleaning process, when applicable (for example for railcars or when cleaning is done in preparation for the next load)?</li> </ul>	$\checkmark$		
TC 9.1.1.2l.	- segregation of cleaning bays for food & feed related cleaning?	$\checkmark$		
Comment:	Bay North are only for Food and Feed.			
TC 9.1.1.2m.	- segregation of cleaning equipment (e.g hoses, cleaning mole, etc.) for food & feed related cleaning?	$\checkmark$		

Are there comprehensive procedures at the facility including the training of employees, covering work permit requirements, to ensure safety and to avoid exposure to hazardous materials for following operations:

TC 9.1.1.3a.	- entry into confined spaces?	
Comment:	Not implemented	
TC 9.1.1.3b.	- breaking of containment?	
TC 9.1.1.3c.	- hot work?	
Comment:	ΑΑΚ	
TC 9.1.1.3d.	- cold work?	X
Comment:	Not implemented	
TC 9.1.1.3e.	- work on electrical equipment?	
Personnel recrui	itment and Training	
Are the following	g subjects covered in the training programme for operational staff:	
TC 9.1.2.1a.	- use of oxygen and LEL (Lower Explosion Limit) measurement equipment?	
TC 9.1.2.1b.	- use of pressurised cleaning equipment?	
TC 9.1.2.2.	Is there a documented emergency procedure for "Man in Tank" and is it tested regularly?	
Comment:	There is a instruction (2020-09-18)	
	Training is planned to: 2020-11-10 Räddning ur tank 2020-11-12NRäddning ur tank 2020-11-17NRäddning ur tank 2020-11-19NRäddning ur tank	
Soil protection		
TC 9.1.3.1.	Is a soil contamination monitoring system in place?	
Water Discharge	25	
TC 9.1.4.1.	Does the company have a procedure to operate the waste water treatment?	(not answerable)
TC 9.1.4.2.	Are water discharges monitored according to the permit requirements?	(not answerable)
TC 9.1.4.3.	Is there a continuous effluent monitoring or does the cleaning station collect and retain samples of the cleaning water?	(not answerable)
TC 9.1.4.4.	Are the data about water discharges and pollution measurements stored for a least one year (or the start-up in case of a new installation)?	(not answerable)
TC 9.1.4.5.	Do these records show that the regulatory obliged discharge parameters are respected?	(not answerable)

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Company Name	FoodTank Stand also		Location	KARLSHAMN		
Company Type	Stand alo	ne	Country	Sweden		
9.1. Site Opera	ting Procedures			Yes	No	NA
In case the (pre-	wash) waste water is tr	eated by an extern	nal party:			
TC 9.1.4.6a.	- Is there an official auth	orisation of this ex	ternal plant?	(not ans	werable	e)
TC 9.1.4.6b.	- Are all legally requirem	ents met for these	transports?	(not ans	werable	e)
TC 9.1.4.7.	Is there a procedure in p chemical waste flows in		ixing of blending of incompatible 1?	(not ans	werable	e)
Air emissions						
TC 9.1.5.1.	Is a venting or vapour tra area?	eatment system ins	talled for vapours in the work	$\checkmark$		
TC 9.1.5.2.	Is the venting or vapour well maintained?	treatment system v	vorking, regularly checked and	$\checkmark$		
TC 9.1.5.3.	Are pre wash waters dis	charged via a close	d system to the water treatment?	$\checkmark$		
9.2. Customer	Interface			Yes	No	NA
Supply chain inte	egrity					
TC 9.2.1.1.	Has the company a doc arrival of the tank up to		o control its services from the tank cleaning station?	$\checkmark$		
TC 9.2.1.2.		e recording (from er	n place enabling performance atry to exit) and control of the	$\checkmark$		
Site safety instru	ctions to drivers					
TC 9.2.2.1.	Are there written proced tanks?	lures/instructions for	or handling parked vehicles/	$\checkmark$		
TC 9.2.2.2.	Do drivers receive site s	afety instructions?		$\checkmark$		
Comment:	Pictograms and instruct	ions				
TC 9.2.2.3a.		anholes/valves, be	se safety instructions include that fore entering the cleaning bay to		×	
TC 9.2.2.3b.	Do these safety instruct	ions include instruc	tions for working at height?		X	
Comment:	Not implemented					
Responsibilities	of drivers and cleaning	staff				
Is there a formal	order from the owner o	of the tank or his n	nandated (driver) including:			
TC 9.2.3.1a.	transport document or a	a written declaration	ed by a valid CMR, an equivalent n from the transport company r, edit) including a unique	$\checkmark$		
TC 9.2.3.1b.	- unique reference numb load)?	per (CMR number or	the order number of the previous	$\checkmark$		
TC 9.2.3.1c.	- instructions on cleanin to next load)?	g method/quality re	equired (if applicable with regard	$\checkmark$		
TC 9.2.3.1d.	- cleaning process of au etc.)?	xiliary equipment (h	noses, filters, valves, gaskets,	$\checkmark$		
TC 9.2.3.1e.	- safety warnings (like ta	ank under pressure,	under nitrogen, etc.)?		×	
TC 9.2.3.1f.	- driver participation in a	assistance to the cle	eaning process?		×	

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9.2. Customer	Interface		Yes	No	NA
Comment:	Not documented				
	rocess and Operations		Yes	No	NA
Planning and co	mmunication				
Does the inform	ation on the previous load identify:				
TC 10.1.1.1a.	<ul> <li>for non dangerous goods: the full che case the product is a substance or the and/or the trade name in case the prod</li> </ul>	e same for the relevant components		×	
Comment:	Not documented				
TC 10.1.1.1b.	- for dangerous goods : UN-number an trade name?	d the proper shipping name or the	$\checkmark$		
TC 10.1.1.2.	Do you have the product information ( cleaned?	SHE aspects) for every product that is		×	
TC 10.1.1.3.	Do you have records in place with all p station is not allowed to clean and are customer (e.g on the company's web	these records available to the	$\checkmark$		
TC 10.1.1.4.	Does a planning/communication exist for unaccompanied tanks?	between cleaning station and clients	$\checkmark$		
10.2. Operatio	ns		Yes	No	NA
Operating instru	ctions				
TC 10.2.1.1.	Are all operating jobs broken down inte documented?	o their individual tasks and	$\checkmark$		
TC 10.2.1.2.	Are operating instructions reviewed re	gularly?	1		
Do these instruc			•		
	tions cover:		<b>.</b>		
TC 10.2.1.3a.	ctions cover: - safety instructions to the operator (e.	g protective equipment)?	<ul> <li>✓</li> </ul>		
TC 10.2.1.3a. TC 10.2.1.3b.					
	<ul> <li>safety instructions to the operator (e.</li> <li>the need to crosscheck the vehicle id</li> </ul>	entification and the product label with			
TC 10.2.1.3b.	<ul> <li>safety instructions to the operator (e.</li> <li>the need to crosscheck the vehicle id the order instructions?</li> </ul>	lentification and the product label with nation to the internal cleaning order?			
TC 10.2.1.3b. TC 10.2.1.3c. TC 10.2.1.3d. TC 10.2.1.3e.	<ul> <li>safety instructions to the operator (e.</li> <li>the need to crosscheck the vehicle id the order instructions?</li> <li>the correct transfer of product inform</li> <li>cleaning methods for tanks, valves ar</li> <li>drying?</li> </ul>	lentification and the product label with nation to the internal cleaning order? nd hoses per product/product group?			
TC 10.2.1.3b. TC 10.2.1.3c. TC 10.2.1.3d.	<ul> <li>safety instructions to the operator (e.</li> <li>the need to crosscheck the vehicle id the order instructions?</li> <li>the correct transfer of product inform</li> <li>cleaning methods for tanks, valves and</li> <li>drying?</li> <li>inspection of tanks, valves and hoses</li> </ul>	lentification and the product label with nation to the internal cleaning order? nd hoses per product/product group?			
TC 10.2.1.3b. TC 10.2.1.3c. TC 10.2.1.3d. TC 10.2.1.3e. TC 10.2.1.3f. TC 10.2.1.3g.	<ul> <li>safety instructions to the operator (e.</li> <li>the need to crosscheck the vehicle id the order instructions?</li> <li>the correct transfer of product inform</li> <li>cleaning methods for tanks, valves and</li> <li>drying?</li> <li>inspection of tanks, valves and hoses</li> <li>inspection after cleaning?</li> </ul>	lentification and the product label with nation to the internal cleaning order? nd hoses per product/product group? s prior to cleaning?			
TC 10.2.1.3b. TC 10.2.1.3c. TC 10.2.1.3d. TC 10.2.1.3e. TC 10.2.1.3f.	<ul> <li>safety instructions to the operator (e.</li> <li>the need to crosscheck the vehicle id the order instructions?</li> <li>the correct transfer of product inform</li> <li>cleaning methods for tanks, valves and</li> <li>drying?</li> <li>inspection of tanks, valves and hoses</li> </ul>	lentification and the product label with nation to the internal cleaning order? nd hoses per product/product group? s prior to cleaning?			
TC 10.2.1.3b. TC 10.2.1.3c. TC 10.2.1.3d. TC 10.2.1.3e. TC 10.2.1.3f. TC 10.2.1.3g.	<ul> <li>safety instructions to the operator (e.</li> <li>the need to crosscheck the vehicle id the order instructions?</li> <li>the correct transfer of product inform</li> <li>cleaning methods for tanks, valves ar</li> <li>drying?</li> <li>inspection of tanks, valves and hoses</li> <li>inspection after cleaning?</li> <li>appropriate treatment of residue and</li> </ul>	lentification and the product label with nation to the internal cleaning order? nd hoses per product/product group? s prior to cleaning? waste water per product/product nk cleaning station avoid pellets			

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10.2. Operatior	IS		Yes	No	NA
TC 10.2.1.3j.	- Is there a procedure in place to ensure was done before the vehicle leaves the		$\checkmark$		
Cleaning docume	ent				
EFTCO Cleaning	document				
TC 10.2.2.1a.	Is the EFTCO Cleaning Document (auth	norized by EFTCO) being used?	$\checkmark$		
Comment:	Foodtankers is member of SNTCA				
TC 10.2.2.1b.	Is the CMR number or the unique custo previous load entered into the ECD?	omer reference number of the	$\checkmark$		
TC 10.2.2.1c.	Are the deviations on the cleaning met instructions documented on the cleaning		$\checkmark$		
Are following ele	ments included in the cleaning docu	ment:			
TC 10.2.2.1d.1.	- the cleaning company name and relev number, date of cleaning and name of		$\checkmark$		
TC 10.2.2.1d.2.	- date and time of registration upon arr	ival?	$\checkmark$		
TC 10.2.2.1d.3.	- correct and clear information about th compartment)?	ne previous load (name of product per			
TC 10.2.2.1d.4.	- vehicle/tank number with indication o	f the cleaned compartments?	$\checkmark$		
TC 10.2.2.1d.5.	- cleaning operator's name?		$\checkmark$		
TC 10.2.2.1d.6.	- driver's name?		$\checkmark$		
TC 10.2.2.1d.7.	- cleaning method per compartment?		$\checkmark$		
TC 10.2.2.1d.8.	- items cleaned?		$\checkmark$		
TC 10.2.2.1d.9.	- time of departure?		$\checkmark$		
Other Tank Clear	ing Document				
TC 10.2.2.2a.	Is a cleaning document used?		(not ans	werable)	
TC 10.2.2.2b.	Is the CMR number or the unique custor previous load entered into the cleaning		(not ans	werable)	
TC 10.2.2.2c.	Are the deviations on the cleaning met instructions documented on the cleaning		(not ans	werable)	
Are following ele	ments included in the cleaning docu	ment:			
TC 10.2.2.2d.1.	- the cleaning company name and relev number, date of cleaning and name of o		(not ans	werable)	
TC 10.2.2.2d.2.	- date and time of registration upon arr	ival?	(not ans	werable)	
TC 10.2.2.2d.3.	- correct and clear information about th compartment)?	ne previous load (name of product per	(not ans	werable)	
TC 10.2.2.2d.4.	- vehicle/tank number with indication o	f the cleaned compartments?	(not ans	werable)	
TC 10.2.2.2d.5.	- cleaning operator's name?		(not ans	werable)	
TC 10.2.2.2d.6.	- driver's name?		(not ans	werable)	
TC 10.2.2.2d.7.	- cleaning method per compartment?		(not ans	werable)	
TC 10.2.2.2d.8.	- items cleaned?		(not ans	werable)	
TC 10.2.2.2d.9.	- time of departure?		(not ans	werable)	

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10.2. Operatio	ns		Yes	No	NA
TC 10.2.2.3.	When tanks/vehicles are accompanied sign the cleaning document upon com		$\checkmark$		
TC 10.2.2.4.	Is the cleaning inspector required to signation completion?	gn the cleaning document upon	$\checkmark$		
TC 10.2.2.5.	Are clear instructions given to the clea cleaning document correctly and are a consequences of forgery/abuse of doc	Il site staff informed about the	$\checkmark$		
TC 10.2.2.6.	Is an accurate stock of ECD's maintain reconciliation of the ECD numbers that available in stock, and are those that a reason of non-utilization and managen	are already used and those still re destroyed/void documented with	$\checkmark$		
10.3. Administ	tration		Yes	No	NA
Records					
TC 10.3.1.1.	Are records kept on all cleanings and a during the last 3 years, documenting th used?		$\checkmark$		
TC 10.3.1.2.	Are all documents kept relating to the or the number of the CMR or the e-mail/fa information about the previous shipme	ax of the customer with the	$\checkmark$		
TC 10.3.1.3.	Are originals/copies of all Cleaning Do minimum of three years?	cuments properly archived for a	$\checkmark$		
10.4. Handling	of packaged goods (cleaning ag	gents, purification products)	Yes	No	NA
TC 10.4.1.	Does the company have a specific writ storage of packaged goods?	ten procedure for the handling and		×	
Comment:	Not documented				
TC 10.4.2.	Are all packaged goods on site stored, accordance with the local legislation a		$\checkmark$		
TC 10.4.3.	Is there a separate storage area for particular	ckaged flammable cleaning solvents?			-
Comment:	No flammable liquids				
TC 10.4.4.	Are the correct product details available	e for handling and storage?	$\checkmark$		
TC 10.4.5.	Have the employees involved in the ha training?	ndling of goods received appropriate	$\checkmark$		
TC 10.4.6.	Do the employees involved in the hand protection?	ling of goods have adequate personal	$\checkmark$		
TC 10.4.7.	Is the handling and storage of package area with impervious surface?	ed liquid materials carried out in an	$\checkmark$		
TC 10.4.8.	Does the company have equipment av	ailable to handle a release of product?	$\checkmark$		
TC 10.4.9.	Is the handling of goods carried out by	using adequate and safe equipment?	$\checkmark$		
11. Other Se	ervices /Activities				

11.1. Tank h	Yes	No	NA	
Are there up-	1.1. Tank heating of loaded tanks/vehicles Are there up-to-date written procedures/instructions for heating of loaded tanks, including			
TC 11.1.1a.	- initial product inquiry?	(not an	swerable	)

Report Number Company Name Company Type	88785 FoodTankers AB Stand alone	Assessor Location Country	Madsen, N. KARLSHAMI Sweden	V	
11.1. Tank hea	ting of loaded tanks/vehicles		Yes	No	NA
TC 11.1.1b.	- product acceptance?		(not ar	swerable)	
TC 11.1.1c.	- required competence to establish a ne	ew heating instruction?	(not ar	swerable)	
TC 11.1.1d.	- controls on temperature devices?		(not ar	swerable)	
TC 11.1.1e.	- a check list used to assure that the pro-	ocedure is followed?	(not ar	swerable)	
Does the operate	or receive the required instructions be	efore connecting the tank to the l	heating system, ir	cluding:	
TC 11.1.2a.	- mode of heating?		(not ar	swerable)	
TC 11.1.2b.	- maximum contact temperature?		(not ar	swerable)	
TC 11.1.2c.	- maximum working pressure of steam	coils?	(not ar	swerable)	
TC 11.1.2d.	- regular checking of product temperatu	ures?	(not answerable)		
TC 11.1.2e.	- personal protective equipment?		(not ar	swerable)	
TC 11.1.2f.	- the use of the dip thermometer for events the product properties	ery heating of products, if allowed b	by (not ar	swerable)	
TC 11.1.3.	A proper provisions in place to work at of the use of dip stick thermometers?	height at the heating station in case	e (not ar	swerable)	
TC 11.1.4.	Does the temperature device is interloc	ked with the heating source?	(not ar	swerable)	
TC 11.1.5.	Is supervision assured when heating ov	vernight or during weekends?	(not ar	swerable)	
TC 11.1.6.	Are records kept on each operation, inc	luding the temperature progress?	(not ar	swerable)	
TC 11.1.7.	Is there a designated area for heating c (separated from the area for steam hea the mixture of heating commodities?			swerable)	
TC 11.1.8.	Is the operation done on a liquid-tight fl	oor?	(not ar	swerable)	
TC 11.1.9.	Is there a procedure to inspect the tank	after heating and before departure	e? (not ar	swerable)	
TC 11.1.10.	In case of change in the equipment of t of change risk assessment (MOC) bein 2.1.1.b of the SQAS Core.			swerable)	
TC 11.1.11.	Has the company communicated the o to relevant users, in case that the risk is		nt (not ar	swerable)	
11.2. Tank rep	air workshop		Yes	No	NA
Does the compa	ny have a written tank repair procedu	re, covering the following items:			
TC 11 2 1a	- use of coded or trained (certificated)	velders for welding works at the tar	nk (noter	swerahle)	

boes the com	bany have a written tank repair procedure, covering the following items.	
TC 11.2.1a.	<ul> <li>use of coded or trained (certificated) welders for welding works at the tank body?</li> </ul>	(not answerable)
TC 11.2.1b.	- use of the ITCO guidance for inspection?	(not answerable)
TC 11.2.1c.	- "gas free" check before welding?	(not answerable)
TC 11.2.1d.	- leak test after valve / appendage replacement?	(not answerable)
TC 11.2.1e.	- maximum pressure to be used for air tests?	(not answerable)
TC 11.2.1f.	- working at height / fall protection?	(not answerable)
TC 11.2.1g.	<ul> <li>maintenance of equipment (e.g. welding tools) according to local legislation?</li> </ul>	(not answerable)
TC 11.2.1h.	<ul> <li>- identification and traceability of safety valves (e.g., segregation and labelling of approved and declined safety valves)?</li> </ul>	(not answerable)
TC 11.2.2.	Is there a written policy ensuring that uncleaned tanks with dangerous (flammable) products are not entering the repair shop?	(not answerable)
TC 11.2.3.	Is an extraction system in place to remove welding vapours?	(not answerable)

Report Number Company Name Company Type	88785 FoodTankers AB Stand alone	Assessor Location Country	Madsen, N. KARLSHAMN Sweden	V	
11.3. Terminal	for container/vehicle storage & h	andling	Yes	No	NA
TC 11.3.1.	Does the assessed company have the co any hazardous contents of the transport		(not ar	swerable)	
TC 11.3.2.	Does the terminal meet the customer's a requirements?	and/or the industry specific security	(not an	swerable)	
TC 11.3.3.	Does the terminal's rolling and lifting equirements?	upment meet the national legal	(not an	swerable)	
TC 11.3.4.	Is there a documented programme for pr maintenance for cranes, rolling and liftin		(not an	swerable)	
TC 11.3.5.	Is there a documented programme for th cranes, rolling and lifting equipment?	ne training of drivers/operators of	(not an	swerable)	
TC 11.3.6.	Is there a segregation plan applied when must include loaded containers, empty u clean containers		(not ar	swerable)	
TC 11.3.7.	Is traffic adequately managed (signs, roa limits) and enforced?	ad marks, flow directions, speed	(not an	swerable)	
TC 11.3.8.	Are effective systems in place to ensure present in container handling areas?	that no unauthorized persons are	(not ar	swerable)	
TC 11.3.9.	Is a maximum stack height of tank conta written procedure and enforced?	ainers / containers defined in a	(not ar	swerable)	
TC 11.3.10.	Are unaccompanied transferred units vis damage, both on arrival/departure throu Receipt) and at regular intervals when te	gh the EIR (Equipment interchange	(not an	swerable)	
TC 11.3.11.	Is there a containment system for leaks isolation from site drainage?	and spillages, which also allows for	(not an	swerable)	
TC 11.3.12.	Is a system in place to follow-up the peri for the transport of dangerous goods?	odical test dates of tanks approved	(not an	swerable)	
TC 11.3.13.	Is there a system to monitor the entry an terminal?	d movement of vehicles on the	(not an	swerable)	
TC 11.3.14.	Is there proper fall protection available to containers to install portable handrails?	o work safely on top of tank	(not an	swerable)	
TC 11.3.15.	Is the floor where the containers are stor possible spills draining through the grou		(not ar	swerable)	
TC 11.3.16.	Is there a procedure requiring regular do order to detect deficient flooring?	cumented inspection rounds in	(not ar	swerable)	
TC 11.3.17.	Does the site have a skid, mobile unit or the small spillages which cannot be stop materials etc.?		(not an	swerable)	
TC 11.3.18.	For large spillages and significant loss, c equipment that could hold the "total lost		(not ar	swerable)	

12.1. Buildin	g, Grounds and Fixed Equipment	Yes	No	NA
TC 12.1.1.	Is the building of a good standard?	$\checkmark$		
TC 12.1.2.	Is the lighting sufficient?	$\checkmark$		
TC 12.1.3.	Is housekeeping at a good standard (clean, tidy, paintwork, etc.)?	$\checkmark$		
TC 12.1.4.	Are signs for site identification and public safety in place?	$\checkmark$		

PROPRIETARY Report Number Company Name Company Type	88785 FoodTankers AB Stand alone	Assessor Location Country	Madsen, N. KARLSHAMN Sweden		
12.1. Building,	Grounds and Fixed Equipment		Yes	No	NA
TC 12.1.5.	Is a site communication system/evacu	ation alarm installed (with back-up)?	$\checkmark$		
TC 12.1.6.	Are fences and gates of acceptable sta	ndard?	$\checkmark$		
TC 12.1.7.	Is the site paved according to the requi taking place?	$\checkmark$			
TC 12.1.8.	Is the condition of roadways and parkir standard?	ng area of an acceptable and safe	$\checkmark$		
TC 12.1.9.	Is the site location suitable for vehicle a of trucks around the site?	access and is there easy movement	$\checkmark$		
TC 12.1.10.	Are there designated walkways away fr	om truck traffic?	$\checkmark$		
TC 12.1.11.	Is a fire fighting system installed?		$\checkmark$		
TC 12.1.12.	Is there sufficient fire fighting capability chemicals on site?	/ if storing/parking flammable			_
Comment:	No flammable chemicals on-site				
TC 12.1.13.	Are the inspections of all site safety sysmarked on the equipment?	stems (e.g fire extinguishers)	$\checkmark$		
TC 12.1.14.	Does the fire water pump have emerge	ncy power?	$\checkmark$		
TC 12.1.15.	Is the accessibility of the site and the b	uildings adequate for fire control?	$\checkmark$		
TC 12.1.16.	Does the cleaning site have emergency each cleaning platform)?	exits (for closed buildings and on	$\checkmark$		
TC 12.1.17.	Are emergency exits marked on buildin	gs and kept clear at all times?	$\checkmark$		
TC 12.1.18.	In case of emergency, is there an assur personnel and is this visibly placarded?		$\checkmark$		
TC 12.1.19.	Is frost protection in place for utility sys	stems?	$\checkmark$		
TC 12.1.20.	Are facilities available to de-ice the site	in winter-conditions?	$\checkmark$		
TC 12.1.21.	Are eyewash systems - bottles and safe designated areas within the work area?		$\checkmark$		
Comment:	More than 10 stations are installed in th	e cleaningstation			
TC 12.1.22.	Are caution signs installed (no smoking	g, eye protection, helmet, etc.)?	$\checkmark$		
TC 12.1.23.	Is the surface drainage and water conta ensure operations continuity?	ainment of the site adequate to	$\checkmark$		
TC 12.1.24.	Are the first aid posts accessible and a prompt treatment?	ppropriately stocked to ensure	$\checkmark$		
12.2. Tank Cle	aning and Decontamination		Yes	No	NA
TC 12.2.1.	Are hot (steaming) systems and pipe w	ork properly insulated?	$\checkmark$		
TC 12.2.2.	Is all cleaning equipment (including the systems and pipe work) protected from		$\checkmark$		
TC 12.2.3.	Are cleaning platforms and stairs free of chemicals that could leak to lower work		$\checkmark$		

PROPRIETARY					
Report Number Company Name Company Type	88785 FoodTankers AB Stand alone	Assessor Location Country	Madsen, N. KARLSHAMN Sweden		
12.2. Tank Cle	aning and Decontamination		Yes	No	NA
TC 12.2.4.	Is adapted lighting for vessel entr with the ATEX zoning?	y and inspection available in complianc	e		
Comment:	No ATEX				
TC 12.2.5.	Is equipment available and used t top of trailers for cleaning?	to get safely on top and to work safely c	on 🗸		
TC 12.2.6.		by the tank cleaning operators and the work safely on top of trailers outside th	ne	×	
TC 12.2.7.	Are all precaution measures for ta the applicable tank entry permit?	ank entry available and used as defined	in	×	
TC 12.2.8.	Is the rinse water quality assured	before use?	$\checkmark$		
TC 12.2.9.	Are critical air systems filtered an	d oil-free?	$\checkmark$		
TC 12.2.10.	Are utility pipelines and valves lab identified?	pelled or colour coded and contents	$\checkmark$		
TC 12.2.11.	Is the tank cleaning structure suff corrosion to ensure its safety-in-u	ficiently protected against and free from se?	✓		
TC 12.2.12.	Is the electrical equipment in goo	d condition?	$\checkmark$		
TC 12.2.13.	Are pumps, pipings and valves in	good condition?	$\checkmark$		
TC 12.2.14.	Is the cleaning instruction availab cleaned?	le for the operator for each chemical to	be	×	
TC 12.2.15.	Are all containers of chemicals pr	operly labelled?	$\checkmark$		
TC 12.2.16.	Is residue in tank checked by the	operator before cleaning starts?	$\checkmark$		
TC 12.2.17.	Are tests and procedures in place removed from tanks?	to assure that cleaning solutions are	$\checkmark$		
TC 12.2.18.	Does the explosion proof class of telephones) correspond with the	f the electrical equipment (including mo products cleaned?	bile 🗸		
TC 12.2.19.	Is an earthing system available ar	nd used?	$\checkmark$		
TC 12.2.20.	Are adequate systems in place to without clear agreement from the	prevent the truck from driving away cleaner?		X	
TC 12.2.21.	Does the cleaning area have a system treatment plant?	stem guiding the waste waters to the	$\checkmark$		
TC 12.2.22.	Are floor drain covers in place and	d in good condition?	$\checkmark$		
TC 12.2.23.	Is all possibly contaminated wate system via the local treatment un	r collected and drained to the public se it?	wer 🗸		
TC 12.2.24.	Are liquid tight floors and drains i	n a good condition?		×	

12.3. Fixed	Storage Tanks	Yes No NA
TC 12.3.1.	Are pipelines and valves labelled or colour coded and contents identified?	(not answerable)
TC 12.3.2.	Are permanent hose connections, flexible joints, sight glasses avoided as much as possible?	(not answerable)
TC 12.3.3.	Are tank valves closed when operations are down?	(not answerable)
TC 12.3.4.	Is spill containment in place for all tanks?	(not answerable)
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PROPRIETARY Report Number Company Name Company Type	Fo	3785 bodTankers AB tand alone	Assessor Location Country	Madsen, KARLSH, Sweden			
12.3. Fixed Sto	orage Tanks			Y	es	No	NA
TC 12.3.5.	Are high level a	larms installed on sto	rage tanks?	(no	ot ans	werable	)
TC 12.3.6.	Is explosion-pro	oof equipment installe	ed if handling flammables?	(no	ot ans	werable	)
TC 12.3.7.	Are hazardous	materials segregated	(storage/collection system)?	(no	ot ans	werable	)
TC 12.3.8.	Is there no visib	le evidence of leaks /	′ spills (fittings, pumps, tanks, etc.)	)? (no	ot ans	werable	)
TC 12.3.9.		ainment (e.g. bunding nd in good condition?	) based on local regulatory	(no	ot ans	werable	)
TC 12.3.10.	Is each tank pro	operly labelled?		(no	ot ans	werable	)
TC 12.3.11.	Are storage tan	ks properly earthed?		(no	ot ans	werable	)
12.4. Waste				Y	es	No	NA
Waste managen	nent						
TC 12.4.1.1.	Is all waste disp	cosed of according to	locally applicable legislation?		<b>~</b>		
TC 12.4.1.2.	Are waste dispo	osal records retained	as per legal requirements?		$\checkmark$		
Waste storage a	rea						
TC 12.4.2.1.	Is the location s	suitable for the storag	e of the waste containers?		$\checkmark$		
TC 12.4.2.2.	Are the contain condition?	ers/packages suitable	e for the products stored and in go	od	$\checkmark$		
TC 12.4.2.3.	ls each waste c	container properly labe	elled?		$\checkmark$		
TC 12.4.2.4.	Is the fire prote	ction of this storage a	rea adapted to the products store	d?	$\checkmark$		
TC 12.4.2.5.	Does the segree local legislation	-	ent hazard classes conform with t	he	$\checkmark$		
TC 12.4.2.6.	Is the spill cont	ainment in good cond	lition?		$\checkmark$		
REACH							
TC 12.4.3.1.	If you recover re considered REA		ito the market place, have you		<b>~</b>		
12.5. Emergen	cy equipment	:		Y	es	No	NA
TC 12.5.1.			in the emergency plan (based on t use and regularly checked?	the	$\checkmark$		
Comment:	Implemented						
Does emergency	/ equipment inc	lude:					
TC 12.5.2a.	- eyewash statio	on and/or bottles?			$\checkmark$		
TC 12.5.2b.	- absorbents/cl	ean up materials?			$\checkmark$		
TC 12.5.2c.	- drain covers a	nd systems to block c	drain channels/chutes?		$\checkmark$		
TC 12.5.2d.	- equipment to	rescue a 'man in tank'			$\checkmark$		
TC 12.5.2e.	- personal prote	ective equipment for A	LL products to be responded to?		$\checkmark$		

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Report Number Company Name		88785 FoodTankers AB	Assessor Location	Mads KARL	en, N. SHAMN		
Company Type		Stand alone	Country	Swed	en		
12.6. Contract	ors working	) on site			Yes	No	NA
TC 12.6.1.		ironmental and CSR inforr	ded with relevant health, safet mation to ensure that on site s		$\checkmark$		
13. Handling	•		ct materials and Fe	ed Product	ts		
13.1 Handling	practices o	f Food contact mater	rials and Feed Products		Yes	No	NA
TC 13.1.1.	Are there GN system?	IP/GMP+/HACCP (or equ	ivalent) principles part of the c	quality	$\checkmark$		
Comment:		AB are ISO 14001, ISO 220	000, ISO 50001 and GMP+ B4 (	Certified.			
TC 13.1.2.		dequate contamination pr based upon a risk assessr	evention procedure implemen nent?	ted and	$\checkmark$		
TC 13.1.3.		product quality, performan	edure consider the impact of ce, composition and regulator		~		
		personnel policy cor act Materials / Anim	nply with the special req al Feed Products?	uirements for	Yes	No	NA
TC 13.2.1.	Has the com operations?	pany a sufficient number	of qualified employees for the	se	$\checkmark$		
TC 13.2.2.	distributing I		sonnel, involved in handling ar Animal Feed products been ma		$\checkmark$		
TC 13.2.3.	distributing I		sonnel, involved in handling ar Animal Feed products been for		$\checkmark$		
TC 13.2.4.	-	ate authority to deal with I	oonsibility, appropriate educati Food contact materials - Feed		$\checkmark$		
13.3 Are there operations?	appropriate	e precautions taken t	o avoid cross-contamina	itions during	Yes	No	ΝΑ
TC 13.3.1.			ucts that comes into contact w naterials of a proven suitable o		$\checkmark$		
TC 13.3.2.	the potential	for contamination of the	and used in a manner that min product with lubricants, coolar materials e.g. from pressurise	nts,	$\checkmark$		
13.4. Are there	e adequate a	and appropriate hygi	ene measures maintaine	d?	Yes	No	NA
TC 13.4.1.			mented, implemented, validate arehouses and transportation?		$\checkmark$		
TC 13.4.2.	ls a suitable	pest control program imp	lemented and maintained?		$\checkmark$		
13.5. Are proce management?	-	ace for complaint ha	ndling, product recall an	d incident	Yes	No	NA
TC 13.5.1.	Is there a co	ntamination response pro	cedure in place?		$\checkmark$		
TC 13.5.2.		easures in place to ensure not released without prop	that non-conforming or recall per authorisation?	ed	~		

PROPRIETARY		_			
Report Number	88785 5	Assessor	Madsen, N.		
Company Name		Location	KARLSHAMN		
Company Type	Stand alone	Country	Sweden		
13.6. Are proce	edures in place for internal audits	?	Yes	No N	NA
TC 13.6.1.	Is there a documented plan for internal GMP/GMP+ and HACCP questionnaire?	the 🗸			
13.7. Are appro	opriate loading and unloading pro	cedures in place?	Yes	No I	NA
TC 13.7.1.	Does the assessed company seal all va	?			
General Co	omments				
Comments of	Assessor				
Comments of A	Assessor				
Comments of A	Assessed Company				
Comments of A	Assessed Company				
		L			